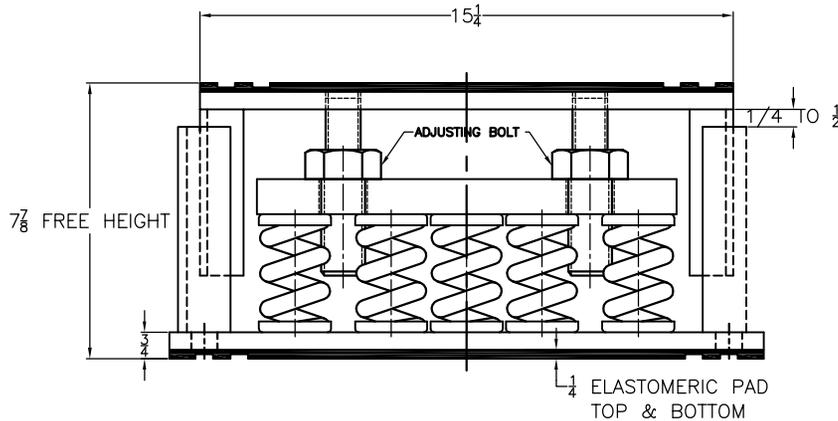
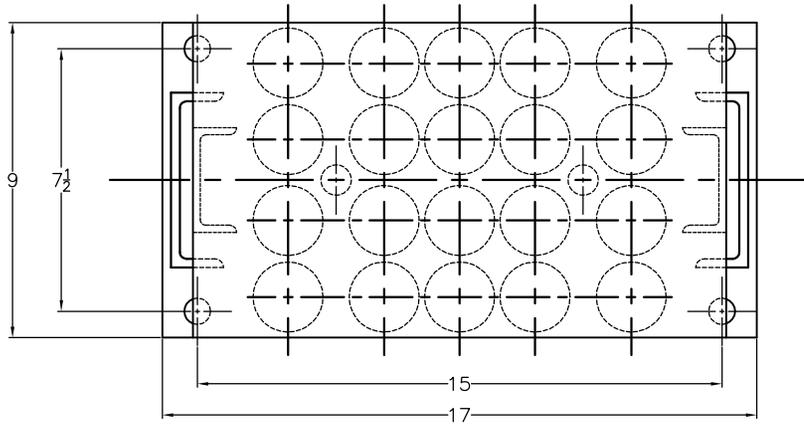


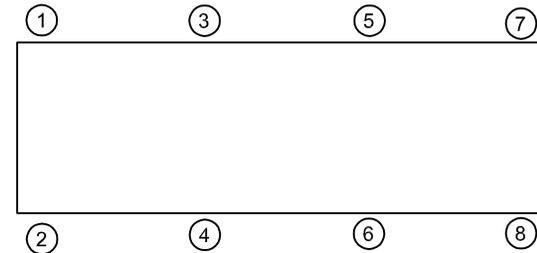
REV.	DESCRIPTION	DATE	BY



TYPE C20T-1D CAST IRON SRING-FLEX MOUNTINGS WITH INTERNAL ADJUSTMENT

MODEL	MAX LOAD (LBS)	DEFLECTION (IN)	SPRING RATE (LB/IN)	SPRING COLOR CODE
C20T-1D-6800	6800	1.13	6000	RED
C20T-1D-10200	10200	1.02	10000	BLACK
C20T-1D-13500	13500	1.32	10260	DK PURPLE
C20T-1D-18000	18000	1.02	17620	DK GREEN
C20T-1D-24000	24000	0.90	26540	GRAY
C20T-1D-27200	27200	0.77	35160	WHITE
C20T-1D-35700	35700N ¹	0.88	40580	GRAY/RED

1. TWO NESTED SPRINGS YIELD THIS LOAD. THE COLOR CODE INDICATED IS FOR OUTER SPRING/ INNER SPRING.



ISOLATOR SELECTIONS	
LOC 1:	LOC 2:
LOC 3:	LOC 4:
LOC 5:	LOC 6:
LOC 7:	LOC 8:
CUSTOMER EQP'T. TAG:	

NOTE: MATERIAL SHOWN IS FOR (1) SET.

OTHER MATERIALS, COMPOUNDS, OR FINISHES WITH EQUAL OR SUPERIOR PROPERTIES MAY BE SUBSTITUTED AS THEY BECOME AVAILABLE.

- ALL DIMENSIONS ARE IN INCHES. INTERPRET PER ANSI Y-14.
- FINISH: HOUSING CAST IRON- ONE COAT BLACK PAINT, SPRINGS:- POWDER COAT, HARDWARE- ZINC ELECTROPLATE.
- REFER TO DRAWING 2 OF 2 FOR INSTALLATION INSTRUCTIONS.
- INNER SPRING (WHEN USED) NOT SHOWN.
- MOST SPRINGS ARE DESIGNED WITH 50% OVER-TRAVEL.
- RATED DEFLECTIONS ARE WITHIN 25% OF NOMINAL. HIGHER DEFLECTIONS ARE ALLOWED IF THEY MEET SPECIFICATIONS.

CERTIFIED FOR:

JOB NAME: _____
 CUSTOMER: _____
 CUSTOMER P.O.: _____
 SALES ORDER: _____

**MODEL C20T-1D 6800-35700 LBS. OPEN
 SPRING-FLEX MOUNTS SNUBBED
 WITH INTERNAL ADJUSTMENTS
 1 INCH DEFLECTION**



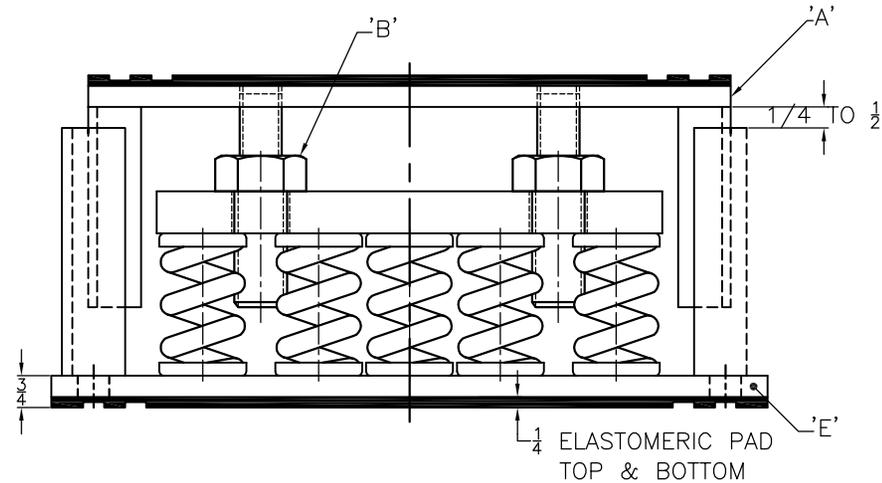
THE VMC GROUP
The Power of Together
 Bloomingdale, NJ 07403
 Houston, TX 77041

SCALE: NONE	
SHEET: 1 OF 2	
DRAWING NO.:	REVISION

REV.	DESCRIPTION	DATE	BY

INSTALLATION INSTRUCTION

1. ISOLATORS ARE SHIPPED FULLY ASSEMBLED AND ARE TO BE SPACED AND ARRANGED IN ACCORDANCE WITH INSTALLATION DRAWINGS OR AS OTHERWISE RECOMMENDED.
2. SET ISOLATORS ON FLOOR OR SUB-BASE, ENSURING THAT ALL ISOLATOR CENTERLINES MATCH THE EQUIPMENT MOUNTING HOLES. SHIM OR GROUT AS REQUIRED LEVELING ALL ISOLATOR BASE PLATES "E" AT THE SAME ELEVATION (1/4" MAXIMUM DIFFERENCE IN ELEVATION CAN BE TOLERATED). ISOLATOR BASE PLATES MUST REST ON A FLAT SURFACE.
3. ONCE ISOLATORS ARE IN POSITION, PLACE BLOCKING ALONGSIDE ISOLATOR. BLOCKING HEIGHT SHOULD BE EQUIVALENT TO THE FREE HEIGHT OF THE ISOLATOR AND BE CAPABLE OF SUPPORTING EQUIPMENT WEIGHT.
4. UNLESS SPECIFIED, MOUNTINGS NEED NOT BE FASTENED TO FLOOR IN ANY WAY. IF REQUIRED, BOLT MOUNTINGS TO FLOOR THROUGH SLOTS "D".
5. PLACE MACHINE OR EQUIPMENT ONTO TOP PLATE "A" OF ISOLATOR, ENSURING THAT THE PIN "P" IS INSERTED INTO THE EQUIPMENT MOUNTING HOLES. THE WEIGHT OF THE MACHINE WILL CAUSE THE UPPER HOUSING OF THE MOUNT TO GO DOWN, POSSIBLY RESTING ON THE LOWER HOUSING.
6. ADJUST EACH ISOLATOR IN SEQUENCE: SCREW DOWN ONE COMPLETE TURN ON THE THE ADJUSTING BOLT "B" OF EACH MOUNTING. ADJUST UNTIL 1/4" GAP IS OBTAINED ON ALL MOUNTS.
7. INSTALLATION COMPLETE.



OTHER MATERIALS, COMPOUNDS, OR FINISHES WITH EQUAL OR SUPERIOR PROPERTIES MAY BE SUBSTITUTED AS THEY BECOME AVAILABLE.

CERTIFIED FOR:

JOB NAME: _____
 CUSTOMER: _____
 CUSTOMER P.O.: _____
 SALES ORDER: _____

**MODEL C20T-1D 6800-35700 LBS. OPEN
 SPRING-FLEX MOUNTS SNUBBED
 WITH INTERNAL ADJUSTMENTS
 1 INCH DEFLECTION**



THE VMC GROUP
The Power of Together
 Bloomingdale, NJ 07403
 Houston, TX 77041

SCALE:

NONE

SHEET:

2 OF 2

DRAWING NO.:

REVISION

